PAINT CUPS

Teflon-Coated Cup 4G-TA

Improved flow and paint removal, making wash-up quick and easy.



▲Teflon-coated

Freely adjustable Cup 4GB-U, 4GF-U, 4GPA-U, 4G-TA

A freely adjustable joint allows the cup to be adjusted to any angle while mounted on the gun.

A convenient gun stand makes it possible to temporarily stop work or add paint wherever a flat surface is available.



▲Freely adjustable joint

Gun stand





7SB

4GB-U



4GPA-U





4GF-U

4G-TA



One-touch lock structure

Agitator Cup 4GPA-U-V. 7SB-VA

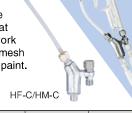
Ideal for agitating pearl and metalic paint. It is possible to agitate in low pressure. It is possible to adjust the rotation freely.



*Hand spray gun should be ordered separately.

PAINT FILTERS

Air hose and paint hose are connected close at hand to improve work efficiency. A built-in 100-mesh filter effectively filters the paint.



Model No.	Fi l ter mesh	Coupling nut	Applicable spray guns	Weight g
HF-C	100	G 1/4	F110-P, F110L-P	130
нм-с	100		F210-P	150

VISCOSITY CUP

Use the Meiji V-1 viscosity cup, which is based on the No.4 Ford viscosity cup, to measure the viscoity of the paint.



Applicable spray guns Capacity Coupling nut Weight Model No. Туре FMII-GR, FMII-G 1G-2 0.15 90 2GD 0.25 113 4GD Gravity cup 200 4GF-U F110-G, F110L-G 185 G1/4 4GB-U 195 0.45 F-ZERO 4GPA-U Plastic gravity cup 170 Teflon-coated gravity cup 4G-TA 220 F410-G, F200-G 6G-C Plastic gravity cup 0.6 G3/8 180 7SB 0.75 290 G1/4 F110-S, F110L-S 10SB-2 Suction cup 325 10SC G3/8 F210-S, BS-2-11 7SLB 0.75 360 Suction cup (lever type) G1/4 F110-S, F110L-S 10SLB-2 420 G3/8 F210-S, BS-2-11 10SLB 10ZP Pressure cup F210Z-P 590

Model No.	Туре	Capacity L	Coupling nut	Air pressure MPa	Air con- sumption L/min	Paint viscosity range second	Applicable spray guns	Weight
4GPA-U-V	Agitator cup gravity	0.45	G1/4	0.2~0.35	15~50	10~20	F110-G, F110L-G F-ZERO	220
7SB-VA	Agitator cup suction	0.75	G1/4	0.2~0.35	15~50	10~20	F110-S, F110L-S	380

[•] Paint viscosity is for using Meiji model V-1 viscosity cup.

Viscosity Comparison Table

Viscosity	Pa·s	mPa∙s (cps)	Ford Cup #3	Ford Cup #4 Meiji V-1 viscosity cup	Krebs Units Ku	Zahn #1	Zahn #2	Zahn #3	Zahn #4	Zahn #5
	0.01	10		5		30	16			
	0.015	15		8		34	17			
Low	0.02	20	12	10		37	18			
_	0.025	25	15	12		41	19			
	0.03	30	19	14		44	20			
트	0.04	40	25	18		52	22			
Medium	0.05	50	29	22	30	60	24			
Š	0.06	60	33	25	33	68	27			
	0.07	70	36	28	35		30			
	0.08	80	41	31	37		34			
	0.09	90	45	32	38		37	10		
	0.1	100	50	34	40		41	12	10	
	0.12	120	58	41	43		49	14	11	
	0.14	140	66	45	46		58	16	13	
High	0.16	160		50	48		66	18	14	
壬	0.18	180		54	50		74	20	16	
	0.2	200		58	52		82	23	17	10
	0.22	220		62	54			25	18	11
	0.24	240		65	56			27	20	12
	0.26	260		68	58			30	21	13
	0.28	280		70	59			32	22	14
	0.3	300		74	60			34	24	15

^{• 1}Pa·s=10 poise, 1mPa·s=1 cps, 1Pa·s=1,000 cps

DIAPHRAGM PAINT PUMPS

PDP-05B, PDP-05-SU, PDP-10A

Connecting metal air circuit has been modified to enhance pump performance.

Prevention against malfunction caused by loosened parts of diaphragm.

Paint pressure reduction valve has been modified to separate type for easy maintenance.

Diaphragm pump and paint pressure reduction valve, FR-1A are available separately as an individual part.

Fluid circuit of PDP-10A has been widen to improve pump performance.

Prevention against pump malfunction caused by over discharge has been improved for PDP-10A.

Applications

- Painting with frequent color changes
- Built-in painting systems
- Substitute for suspended gravity-feed tank
- Single-gun, small-volume painting



PDP-10A

PDP-17B-SP

PDP-17B-TF pump

PDP-17B

PDP-17B-SU

Pump adapter

Teflon coating

Paint pressure regulator valve cover, Body Pump cover (both sides)

Set Model No.		PDP-05B	PDP-05-SU	PDP-10A
Diaphragm pump model		DP - 05B	DP-05-SU	DP-10A
Paint pressure-reduction valve model		FR-1A	Built-in	FR-1A
Max. air pressure	MPa	0.69	0.7	0.6
Paint pressure adjustment range	MPa		0~0.35	
Max. flow rate	L/min	1.5	1.0	1.5
Paint outlet bore			G1/4×1	
Air inlet bore			G1/4×1	
Approx. dimensions (W \times D \times H)	mm	200×296×421	212×245×426	200×311×446
Weight	kg	3.7	4.5	5

Note: PDP-05-SU is a built-in pressure-reduction valve and can not be used as transfer pumps. If a transfer pump is required, select the DP-17B

PDP-17B series

Paint is drawn in, pressure-fed and supplied while adjusting to the appropriate pressure.

Simple design for easy color changing and mainte-nance, as well as easy setup and location changes.

Teflon coating (PDP-17B-TF).

Stand type with a built-in mixer (PDP-17B-SP).

Stainless steel passage for waterborne compatibility (PDP-17B-SU).

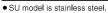
- Painting robots
- Automatic painting systems
- Paint supply to high-volume spray guns

Set N	lodel No.		PDP-17B	PDP-17B-TF	PDP-17B-SP	PDP-17B-SU			
Diaph	rragm pump model		DP-17B	DP-17B-TF	DP-17B	DP-17-SU			
Paint	pressure-reduction valve model		FR-4A	FR-4A-TF	FR-4A	FR-4A-SU			
	Max. air pressure	MPa		0.	69				
Pump	Max. discharge rate (value measured in w	rater) L/min		17					
Pul	Diaphragm cycles	Cycles/min	0~170						
	Air consumption	L/min	100						
Pressure- reduction valve	Paint pressure adjustment range	MPa	0~0.35						
Press redui	Max. flow rate	L/min		2	.0				
Paint	outlet bore			G1/4	4×1				
Air in	let bore			G1/4	4×1				
Appro	ox. dimensions (W \times D \times H)	mm	425×340×570	425×340×570	438×388×810	425×340×540			
Weig	ht	kg	8	8	13.5	13			
• 011	and all the state in land at a set				•	-			

- SU model is stainless steel.
- Models equipped with two pressure-reduction valves (two G1/4 bore paint outlets) are also available by special order.

PAINT PRESSURE-REDUCTION VALVE

Model No.		FR-1A	FR-4A	FR-4A-TF	FR-4A-SU			
Paint pressure adjustment range	MPa		0~0	.35				
Max. flow rate	L/min	1.5	2					
Valve effective sectional area	mm ²		16					
Paint outlet	В		G1/	4				
Paint inlet	В	G1/4	G3/8					
Weight	kg	0.5	1.4	1.4	3.0			











A paint pressure feed tank greatly improves work efficiency for painting large surface areas, when working in elevated locations, and for continuous automatic painting. Tanks are available in capacities ranging from 2.0 to 50 liters. Two different types of paint stirring systems are available depending on the type of paint to be used.

- Manual type : For comparatively low sedimentation paint.
- Air motor automatic type : For organic solventbased paints which are subject to color separation or sedimentation.





Application example

Inner Tanks for Paint Pressure Feed Tanks

Model No.	Capacity L
PC-10	10
PC-30	27
PC-50	45
PC-8S	7 (stainless)
PC-30-S	27 (stainless)
PC-50-S	45 (stainless)

Model No.		Mixing system	Paint outlet			Approx. dimensions (Width×height)	Inner tank	Weight
	L		(dia.×qty)	(dia.×qty)	MPa	mm		kg
P-2A	2.0	_	G3/8×1(G1/4×1)	G1/4×1	0.34	130×435	_	1.25
PH-10	10	Manual	G1/4×1	G1/4×2	0.69	310×643	Included	20
PH-30A	30	Iviaituai	G3/8×1	01/4/12	0.19	454×710	_	27
PA-10B	10	A	G1/4×1		0.69	310×622	Included	23
PA-30A	30	Automatic (Air motor)	G3/8×1	G1/4×2	0.19	454×710		29
PA-50A	50	(/11/11/01/01/	G3/8×2		0.19	454×945	_	36
PH-30SA	30	Manual	G3/8×1	G1/4×2	0.35	454×710	_	27
PA-30SA	30	Automatic	G3/8×1	G1/4×2	0.35	454×710		29
PA-50SA	50	(Air motor)	G3/8×2	G1/4X2	0.19	454×945		36
P-8S	8	_	G1/4×1	G1/4×1	0.49	314×530	Included	12

PH-30SA

On S models, stainless steel passage for waterborne compatibilty.
 A multi-purpose model with 30-liter, 0.35MPa specifications is also available by special order.

PRESSURE-DISPENSING FLUID TANKS

PA-50SA

Stainless steel tank is ideal for pressurized dispensing of culinary liquids such as soy sauce, seasoning sauces, and cooking oil, as well as chemicals and solvents.

Safe design prevents cap opening during pressurization.

Lightweight and easy to transport. Can also be used as a sealed tank for liquids.

Once pressurized, the tank can be carried freely to enable pressurized supply of liquid anywhere.

Includes relief/safety valve as a standard feature.

The cap can be opened or closed with a single touch.





P-10SC

P-18SC

Model No.	Cap removal / replacement method	Internal diameter of opening mm	Maximum useable pressure MPa	Capacity	Liquid dispensing outlet	Air inlet	Approx. dimensions (Width×height) mm	Weight kg
P-10SC	One-touch	81×97	0.49	10	G1/4×1	G1/4×1	228×499	3.0
P-18SC	lever-lock system	ellipse	0.49	18	01/4/1	G1/4/	228×679	3.8

ARCHITECTURAL SPRAY GUNS

Wide selection of models

In addition to models specially designed for use with tile, resin, mortar, stucco, micro-fine stucco, etc., our extensive product line-up also includes multi-purpose spray guns and other models for every type of application.

Lightweight, excellent balance

Optimum efficiency design makes these spray guns extremely light-weight and the excellent handling balance minimizes operator fatigue during extended use.

One-touch operation (Models AGA, HS2A and HS2YA)

A special patented mechanism in which a hollow needle valve is automatically moved back and forth by air pressure makes "one-touch" operation possible for improved work efficiency.

Thoughtfully designed to make work easier (Models SGA, AGA, KGA and LGA)

The large cup capacity and good paint flow make working with these spray guns easier. An air regulating valve eliminates uneven spaying to ensure consistently reliable painting, and a valve button locking system enables continuous operation.







Spraying samples for model SGA-2 & SGS-2







Guide to Selecting Architectural Spray guns for Various Applications ●: Ideal

How to Select a Spray Gun for Architectural Painting

Determine the spray gun and paint nozzle bore to be used according to the name of the paint, the paint viscosity, the size of the aggregate, and the pattern.

Also refer to the standard specifications listed in the paint catalog with regard to the spray gun name, nozzle bore, spraying pressure, etc.

Types of Aggregate

Quartz sand, white marble, sand, clay-based crushed grains

 $50 \text{ mesh} = 279 \mu \text{m}$

Reference sizes : Table salt = 100μ m,

Strand of human hair = 70μ m

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Application Model No.	Mortar	Fine resin	Medium-sized lithin	Skin	Lightweight spraying material	Sprayed tile	Stucco	Zolacoat	Micro-fine stucco	Adhesive	Size of aggregate
SGA-2, SGS-2	•	•	•	•	•	•	•				All aggregates
AGA	•	•	•	•	•	•					0.6~1.8mm
KG, KGA					•	•					_
MB-2, MB-2Y	•	•	•	•							0.6~1.8mm
MB-3, MB-3Y	•	•	•	•							0.6~1.8mm
LGA		•	•								0.6~1.8mm
WG	•	•									0.6~0.9mm
F210Z-P25Z								•			_
HS2A-G, HS2YA-G									•		50 mesh and smaller
F210Z-P								●*		•	_

- Adhesive must be a solvent-based type with a viscosity of 500 mPa·s or less.
- Mark * is for water-based Zolacoat.



Model No.	Туре	Paint feed system	Nozzle bore	Air nozzle bore mm	Spraying pressure MPa	Air consumption L/min	Pattern shape	Required compressor output kW	Paint cup capacity	Weight
SGA-2	Multi-purpose	0 "	For lithin: 3.5. 5.5. 6.5. 7.5	For lithin 2 0					2.7	750
SGS-2	gun	Gravity	For tile: 5.0, 6.5, 8.0, 10 For stucco: 8.0, 12, 15	For tile : 2.5 For stucco: 2.5	0.29~0.49	100~210	Round	0.75 or more	2.8	1,050
AGA	Multi-purpose gun	Gravity	For lithin: 3.0, 4.0, 5.5, 6.5 For tile: 5.0, 6.5, 8.0, 10	For lithin: 1.5 For tile : 2.5	0.29~0.49	100~210	Round	0.75 or more	2.7	960
KG	Til	Ourselle	5.0, 6.5, 8.0	3.0	0.00 0.40	100~210	Round	0.75	2.0	900
KGA	Ti l e gun	Gravity	6.5, 8.0, 10	2.5	0.29~0.49	J.29~0.49 100~210		0.75 or more	2.7	700
MB-2									1.4	840
MB-2Y	Lithin gun	Gravity	4.0, 6.5, 7.5	2.0	0.29	80	Round	0.75 or more	1.4	980
MB-3	Littiiii guii	Gravity	4.0, 0.3, 7.3	2.0	0.29	00			2.0	970
MB-3Y										1,125
LGA	Lithin gun	Gravity	5.5, 6.5, 7.5	2.0	0.29	100~210	Round	0.75 or more	2.7	700
WG	Motar gun	Gravity	3.0	1.5	0.29	40	Round	0.4 or more	1.3	650
F210Z-P25Z	Zolacoat gun	Pressure	2.5	_	0.25	285	Flat	1.5 or more	1.0 (10ZP)	426
HS2A-G30			3.0							1,173
HS2A-G40	Multi-purpose	Gravity	4.0	1.5	0.29	225	Round	0.75 or more	1.5	(Gun only: 538)
HS2YA-G30	gun	Gravity	3.0	1.5	0.29	223	Flat	0.73 01 111016	1.3	1,266
HS2YA-G40			4.0							(Gun only: 566)
F210Z-P15			1.5			240				
F210Z-P20	High-viscosity	Pressure	2.0	_	0.25	290	Round	1.5 or more	1.0 (10ZP)	419
F210Z-P25	gun	ricssule	2.5	_	0.23	345	Flat	1.5 or more	1.0 (102F)	419
F210ZB-P30			3.0			390				

[•] Air inlet : G1/4

TWIN NOZZLE GUNS







Model No.	Туре	Paint feed system	Nozzle bore	Air nozzle bore	Spraying pressure	Air consumption	Pattern shape	Required compressor output	Paint cup capacity	Weight	
			mm	mm	MPa	L/min		kŴ	L	g	
WGW	Twin nozzle gun	Todayanala		4.0	1.5	0.2~0.29	80~120		0.4 or more	0.8×2	850
MW-A			Gravity 8.0	2.5	0.29~0.49	180~350	Round	2.2 or more	2.0×2	2,000	
MW-B			0.0					2.2 01 111016		2,100	

AIR AGITATORS

MAH-1A: Powerful type equipped with a built-in speed reducer.

MA-G: Turning speed is controllable by using a

convenient handle.

MAF-2: Flange type which can be secured to the lid of

the paint container.

MA-S: Holds an 18-liter paint can or pail. One-touch detachment of the stirring shaft and blades for

easy cleaning.

MA-P: Hook type, secures to an 18-liter paint can or

pail can.

MAF-21: Ideal for large-capacity paint in the flange type.

MA-G-K: The blade opens only when rotating.

No need to cut the paint can completely (For

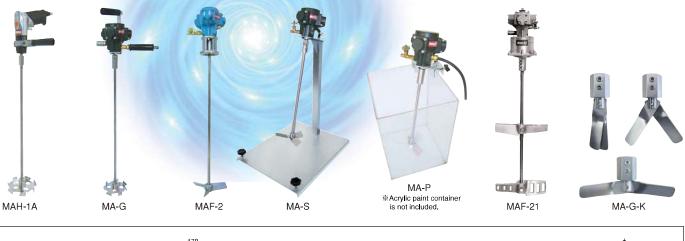
MAH-1A, MA-G).

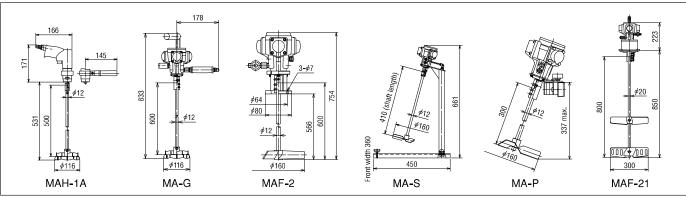
Model No.	Output*	Torque* N∙m	Rotation speed* min ⁻¹	Air con- sumption* L/min	Max. air pressure MPa	Weight kg
MAH-1A	277	6.8	390	400		2.0
MA-G	45	0.45	1,000	180		3.2
MAF-2	100	1.0	1,000	230	0.49	2.9
MA-S	45	0.45	1,000	180		7.6
MA-P	45	0.45	1,000	180		2.9

^{*} Specifications of an air motor of maximum output.

MAF-21

D 1 1		Max. outp	Rotation	Start			
Reduction ratio	Output	Torque	Rotation speed	Air consumption	speed on no-load	torque N•m	
Tatio	Ŵ	N·m	min-1	L/min	min-1		
1/5		6	180		360	9	
1/10	110	12	90	260	180	18	
1/15		18	60	200	120	27	
1/20		24	45		90	36	
	Max	operation air	pressure : 0 49MF	Pa Weight 11k	g		





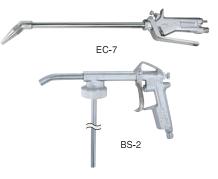
EQUIPMENT FOR CORROSION PREVENTION & UNDERBODY AREAS

Engine Cleaner EC-7

Ideal for spraying clean-ing oil to wash away grease and dirt from auto engines and other general

Body Under Schutz Spray Gun BS-2

Ideal for spraying rust-proofing, anticorrosion, and vibration-damping paint onto auto fenders, trunks, hoods and other parts.



• The pipe angle can be adjusted 360°. Free adjustable nozzle (EC-7).



• Options for grip way (EC-7).





Model No.	Nozzle bore mm	Spraying pressure MPa	Air consumption L/min	Liquid spraying volume mL	Pattern shape	Fluid feed system	Required compressor output kW	Weight g	Others
EC-7*	3.0	0.3	55	450**	Dound	Suction	0.4	350	Pipe length : 240mm
BS-2***	7.0	0.29	190	_	Round	Suction	0.75~1.5	390	_

^{*} Pipe length of 500mm, 750mm and 1,000mm is available. ** Liquid spraing volume should be used by water. *** Paint cups 10SC and 10SLB are available for BS-2-11.

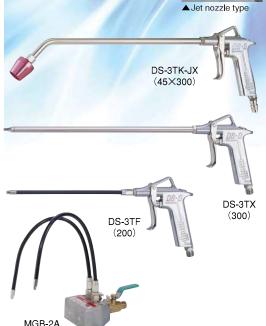
• Air inlet: G1/4

AIR DUSTERS

Ideal for the removal of dust, cutting chips from machine tools, sawdust, water drops, etc., and for air cleaning, cooling and drying. Selection of models includes types equipped with air flow rate adjusters, magnets, freely bendable nozzles, variable pipe lengths, etc.









Model No.	Pipe bending angle	Pipe length mm	Nozz l e bore mm	Air pressure MPa	Air con- sumption L/min	Weight g	Features
DS-3	_	_	2.2	0.29	140	165	Button type
DS-3K				0.20	1.0	100	Button type, Quick joint type
DS-3T	_	_	2.2	0.29	140	185	Trigger type
DS-3TK				0.23	1-10	100	Trigger type, Quick joint type
DS-3TX (100)	0°	100				215	Trigger type,
DS-3TX (300)	45°	300	2.2	0.29	140	285	Extension type
DS-3TX (500)	40	500				350	Zatorioren spo
DS-3TA	_	_	2.2	0.29	130	190	Trigger type, with air flow rate adjuster
DS-3TF (200)		200		0.29		205	Triagartma
DS-3TF (300)	Free	300	2.0		100	215	Trigger type, Freely adjustable pipe angle
DS-3TF (500)		500				235	1 Tooly adjustable pipe angle
DS-3TK-J		_		0.5	350	190	Trigger type, Quick joint type, Jet nozzle type
DS-3TK-JX (100) (45×100)	- 0	100				240	Trigger type,
DS-3TK-JX (300) (45×300)	0° 45°	300	_	0.5	350	330	Quick joint type, Jet nozzle type,
DS-3TK-JX (500) (45×500)	1 43	500	500			410	Extension type
MGB-2A	Free	300	2.0	0.00	110>40	560	With magnetic base Suction force: 15kg
MGB-2A-500	FIEE	500	2.0	0.29	110×2	600	Twin nozzles, Freely adjustable pipe angle

- Models with K after the model number are equipped with a 1/4 quick joint for the duster's air connection.
 Replacement nozzles are available for pipe lengths of 200, 300 and 500mm for Model DS-3TF.
- Replacement nozzles are available for pipe lengths of 300 and 500mm for Model MGB-2A.
- Air inlet : G1/4 or quick joint

ACULEANER **AIR DUSTER WITH VACUUM FUNCTION**

When the ball valve is closed, air is blown out. When the ball valve is open, air is sucked in.

A small quantity of compressed air draws in a large quantity of secondary air, resulting in a strong suction force.

Applications

Cleaning: Vacuuming and blowing of metal shavings from machining, grinding

powder, sand, wood shavings and sawdust, and thread scraps from

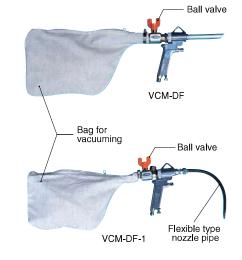
Collection: Collection of barrel sand, sandblasting sand, and small parts.

Cooling: Cooling of molded pieces, cast pieces, forged pieces, and welded pieces.

Vacuum removal of foreign matter.

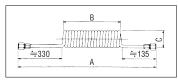
Model No.	Pipe diameter Inner dia.×Outer dia. mm	Air consumption L/min	Suction force kPa	Air pressure MPa	Pipe leagth mm	Weight g
VCM-DF	11×14	260	19.4	0.49	100	504
VCM-DF-1	5×11	200	19.4	0.49	200	545

• Air inlet : G1/4



SPRING DUSTER SET

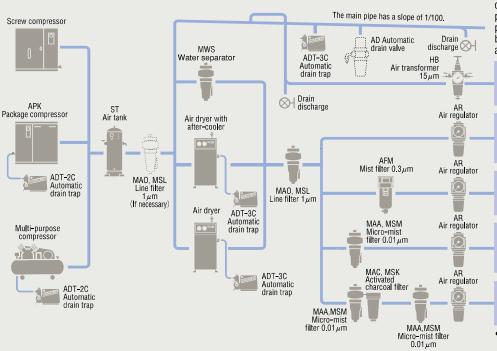
Sets consisting of a urethane spring hose and a spring are available for use with the Model DS-3TK air duster. The spring is inserted into the spring hose to prevent it from stretching and to keep the air duster suspended in the same position for improved work efficiency.



Model No.	Spring duster set			Spring						
	Overall length when attached to duster	Extendable length	Inner dia. Outer dia.	A	В	С	Normal pressure	Overall length	Outer dia.	Wire dia.
	mm	mm	mm	mm	mm	mm	MPa	mm	mm	mm
SPD-3B	1,050	2,000	5 V 0	680	180	42	0.7	250	18	1.0
SPD-5B	1,550	4,000	5×8	1,100	400	42	0.7	400	18	1.0



CLEAN AIR SYSTEM Screw compressor



Even if spray gun offers superoir performance, if the compressed air used contails dust, oil or drainage, the result will be swelling, warping, pinholes, uneven color and other defects in the painted surface. This problem can be overiome by using the appropriate combination of Meiji air cleaning equipment to suit the application.

For miscellaneous air work where the air may contain small amounts of water, oil or dust

For general pneumatic tools and other equipment for which water must be removed but small amounts of dust or oil mist do not present a problem.

For magnetic valves and cylinders for general Industrial work, pneumatic equipment, and general painting work.

For precision industrial work, air jet rooms, high-grade painting, instruments, measurements, electronic components, conveying of bulk granule material, etc.

For use in the chemical, food product and pharmaceutical industries etc.

Contact us for details.



The mechanisms, specifications and other information described in this catalog are subject to change without notice.



MEIJI AIR COMPRESSOR MFG. CO., LTD.

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